

**Item Number**  
RAM-VB-164

# RAM No-Drill™ Seat Bases

National Products, Inc.

## Vehicle base for the SEARS SEATING ATLAS SERIES SEATS (2005-NEWER)

### SPECIFICATIONS

#### Placement

Attaches to upper section, left hand side of passenger seat. Base is designed to match contours and align with existing hole patterns for ease of installation.

#### Drilling Required

No - uses existing seat bolts

#### Seat Configuration

Bucket

#### Pole or Pedestal

Included on Base

#### Construction/Finish

Steel/Black Powdercoat

#### Weight

6.9 lbs.

#### Dimensions

A = 18.25", B = 7.50", C = 11"

Hole Center = 13.75"

### Features

Installs in minutes with no drilling required

### Misc.

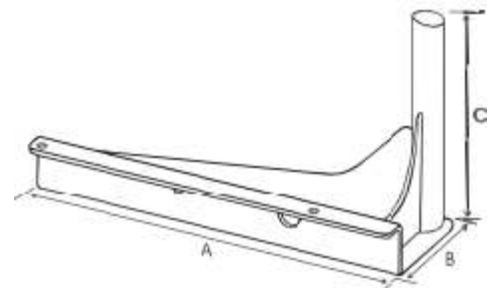
Rock solid construction

Lifetime warranty

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Shown In Use



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## **Vehicle base for the SEARS SEATING ATLAS SERIES SEATS (2005-NEWER)**

### **INSTALLATION INSTRUCTIONS**

Tools suggested for this installation are ½” box end wrench or socket wrench.

1. Detach the seat frame skirt from the front and left side of the passenger seat.
2. Locate the two bolts that pass through the “u” shaped seat track into the frame at the front and back.
3. Using a ½” wrench, remove the nut that holds the seat track to the upper part of the seat frame. Set the nuts aside. HINT: Using a small screw driver to wedge the bolt inside the seat track may keep it from falling out of place during installation.
4. Carefully raise the seat up so that the seat track is above the seat frame with the two track bolts hanging down. You only need to raise the seat enough to pass the no drill base in between.
5. Place the No-Drill™ base in between the seat track and seat frame with the mounting holes aligned with the two bolts hanging down.
6. Slowly lower the seat so that the bolts pass through the holes in both the No-Drill™ base and the seat frame.
7. Re-install the nuts previously removed and tighten.
8. Using the provided nut and bolt, further secure the No-Drill™ base by passing the bolt through the hole on the vertical surface of the no drill base. This is located near the center of the base and aligns with a hole in the factory seat frame. Tighten the nut.
9. Re-install the seat frame skirt.

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